

Garant
Boring bar HSS, left-hand, Shank \varnothing / insert size: 25/11 mm

Order data

Order number	260333 25/11
GTIN	4045197653048
Item class	21T

Description

Boring bar HSS 25/11 mm Shank \varnothing D_s: 25 mm
 ISO code toolholder: AH25R SDUCR/L11
 Setting angle κ : 93 degrees
 suitable indexable insert: DC.. 11T3..
 Minimum pre-drill \varnothing D_{min}: 32 mm
 Centre offset L₃: 16 mm

Technical description

Minimum pre-drill \varnothing D _{min}	32 mm
Insert size	11 mm
Pack of insert screws	269028 8
ISO code toolholder	AH25R SDUCR/L11
suitable indexable insert	DC.. 11T3..
Centre offset L ₃	16 mm
Overall length L	200 mm
Clamping height L ₂	23 mm
Setting angle κ	93 degrees
Shank \varnothing D _s	25 mm
Application type	left-hand
Boring depth up to	5×D

Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8