



Boring bar steel, right-hand, Shank \varnothing / insert size: 12/07 mm



Order data

Order number	260338 12/07
GTIN	4960664579532
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 12 mm

ISO code toolholder: A12M SDUCR/L07

Cutting point / joint: 12 mm

Setting angle κ : 93 degrees

suitable indexable insert: DC.. 0702..

Minimum pre-drill $\varnothing D_{min}$: 16 mm

Technical description

Minimum pre-drill $\varnothing D_{min}$	16 mm
Centre offset L_3	9.7 mm
Insert screw	269022 4
suitable indexable insert	DC.. 0702..
Cutting point / joint	12 mm
Insert size	7 mm
ISO code toolholder	A12M SDUCR/L07
Overall length L	150 mm
Clamping height L_2	11 mm
Setting angle κ	93 degrees

Shank $\varnothing D_s$	12 mm
Application type	right-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269407
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw Type 4	269022 4