



Boring bar steel, right-hand, Shank Ø / insert size: 25/11 mm



Order data

Order number	260338 25/11
GTIN	4960664579655
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank Ø D_s : 25 mm

ISO code toolholder: A25S SDUCR/L11

Cutting point / joint: 25 mm

Setting angle κ : 93 degrees

suitable indexable insert: DC.. 11T3..

Minimum pre-drill Ø D_{min} : 32 mm

Technical description

Insert screw	269022 3
ISO code toolholder	A25S SDUCR/L11
suitable indexable insert	DC.. 11T3..
Minimum pre-drill Ø D_{min}	32 mm
Cutting point / joint	25 mm
Centre offset L_3	19 mm
Insert size	11 mm
Overall length L	250 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees

Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269406
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 3	269022 3