



Boring bar steel, left-hand, Shank \varnothing / insert size: 12/07 mm



Order data

Order number	260339 12/07
GTIN	4960664579549
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank \varnothing D_s : 12 mm

ISO code toolholder: A12M SDUCR/L07

Cutting point / joint: 12 mm

Setting angle κ : 93 degrees

suitable indexable insert: DC.. 0702..

Minimum pre-drill \varnothing D_{min} : 16 mm

Technical description

Minimum pre-drill \varnothing D_{min}	16 mm
suitable indexable insert	DC.. 0702..
Insert size	7 mm
Centre offset L_3	9.7 mm
Insert screw	269022 4
Cutting point / joint	12 mm
ISO code toolholder	A12M SDUCR/L07
Overall length L	150 mm
Clamping height L_2	11 mm
Setting angle κ	93 degrees

Shank $\varnothing D_s$	12 mm
Application type	left-hand
Boring depth up to	5xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269407
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Clamping screw Type 4	269022 4