



Boring bar steel, left-hand, Shank \varnothing / insert size: 25/11 mm



Order data

Order number	260339 25/11
GTIN	4960664579662
Item class	25U

Description

Version:

Streamlined flutes for improved chip evacuation, reduced tendency to vibrate, stable machining conditions.

Through-coolant: yes

Shank $\varnothing D_s$: 25 mm

ISO code toolholder: A25S SDUCR/L11

Cutting point / joint: 25 mm

Setting angle κ : 93 degrees

suitable indexable insert: DC.. 11T3..

Minimum pre-drill $\varnothing D_{min}$: 32 mm

Technical description

Insert screw	269022 3
Minimum pre-drill $\varnothing D_{min}$	32 mm
Centre offset L_3	19 mm
ISO code toolholder	A25S SDUCR/L11
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Cutting point / joint	25 mm
Overall length L	250 mm
Clamping height L_2	24 mm
Setting angle κ	93 degrees

Shank Ø D _s	25 mm
Application type	left-hand
Boring depth up to	5×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Clamping screw	269406
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 3	269022 3