

**Garant**
**Boring bar steel, right-hand, Shank Ø / insert size: 25/11 mm**

**Order data**

Order number	260342 25/11
GTIN	4045197653109
Item class	21T

**Description**

Boring bar steel 25/11 mm Shank Ø  $D_s$ : 25 mm  
 ISO code toolholder: A25R SDUCR/L11  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: DC.. 11T3..  
 Minimum pre-drill Ø  $D_{min}$ : 32 mm  
 Centre offset  $L_3$ : 17 mm

**Technical description**

ISO code toolholder	A25R SDUCR/L11
suitable indexable insert	DC.. 11T3..
Minimum pre-drill Ø $D_{min}$	32 mm
Pack of insert screws	269028 8
Insert size	11 mm
Centre offset $L_3$	17 mm
Overall length L	200 mm
Clamping height $L_2$	24 mm
Setting angle $\kappa$	93 degrees
Shank Ø $D_s$	25 mm
Application type	right-hand
Boring depth up to	3×D

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Set of insert screws 10 pieces	269414
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8