

Garant
Boring bar steel, right-hand, Shank Ø / insert size: 32/11 mm

Order data

Order number	260342 32/11
GTIN	4045197656049
Item class	21T

Description

Boring bar steel 32/11 mm Shank Ø D_s : 32 mm
 ISO code toolholder: A32S SDUCR/L11
 Setting angle κ : 93 degrees
 suitable indexable insert: DC.. 11T3..
 Minimum pre-drill Ø D_{min} : 40 mm
 Centre offset L_3 : 22 mm

Technical description

Minimum pre-drill Ø D_{min}	40 mm
ISO code toolholder	A32S SDUCR/L11
Pack of insert screws	269028 24
suitable indexable insert	DC.. 11T3..
Shim	269005 3
Centre offset L_3	22 mm
Insert size	11 mm
Shim screw	269013 4
Overall length L	250 mm
Clamping height L_2	31 mm
Setting angle κ	93 degrees
Shank Ø D_s	32 mm

Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 8	269028 8
Shim screw	269202
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim Type 3	269005 3
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim screw Type 4	269013 4
Set of insert screws 10 pieces	269414
Set of insert screws Type 24	269028 24
Set of insert screws 10 pieces	269468
Shim	269010