

Garant
Boring bar, steel, right-hand, Shank \varnothing / insert size: 25/11 mm

Order data

Order number	260344 25/11
GTIN	4045197877963
Item class	21T

Description

Boring bar, steel 25/11 mm Shank \varnothing D_s: 25 mm
 ISO code toolholder: A25R SDXCR/L11
 Setting angle κ : 93 degrees
 suitable indexable insert: DC.. 11T3..
 Minimum pre-drill \varnothing D_{min}: 31.5 mm
 Centre offset L₃: 17 mm

Technical description

ISO code toolholder	A25R SDXCR/L11
Clamping height L ₂	23 mm
Setting angle κ	93 degrees
Centre offset L ₃	17 mm
Pack of insert screws	269028 21
suitable indexable insert	DC.. 11T3..
Minimum pre-drill \varnothing D _{min}	31.5 mm
Overall length L	200 mm
Insert size	11 mm
Head length L ₁	50 mm
Shank \varnothing D _s	25 mm
Application type	right-hand

Boring depth up to	3xD
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 21	269028 21
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Pack of insert screws 10 pieces	269434
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15