

**Garant**
**DCMT 070202, Grade: CU7010**


### Order data

Order number	260351 CU7010
GTIN	4045197668776
Item class	21G

### Description

DCMT 070202 CU7010 Grade: CU7010  
 Chip breaker: SS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 90 - 210 m/min

### Technical description

Cutting depth $a_p$	0.2 - 1.5 mm
Corner radius	0.2 mm
Chip breaker	SS
Secondary application	M
Cutting speed $v_c$ secondary application	80 - 140 m/min
Feed $f$	0.05 - 0.2 mm/rev.
Main application	P

Cutting speed $v_c$ main application	90 - 210 m/min
Cutting conditions	continuous
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning