

Garant
DCMT 070204, Grade: CU7010


Order data

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| Order number | 260353 CU7010 |
| GTIN | 4045197668875 |
| Item class | 21G |

Description

DCMT 070204 CU7010 Grade: CU7010
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 90 - 210 m/min

Technical description

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|---|--------------------|
| Cutting speed v_c secondary application | 80 - 140 m/min |
| Cutting speed v_c main application | 90 - 210 m/min |
| Corner radius | 0.4 mm |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Feed f | 0.05 - 0.2 mm/rev. |
| Secondary application | M |
| Chip breaker | SS |

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|-------------------------------|------------------------------|
| Main application | P |
| Cutting conditions | continuous |
| Grade | CU7010 |
| Finishing/roughing assignment | Finishing |
| Tool material | Cermet |
| ISO code indexable insert | DCMT 070204 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |