

Garant
DCMT 070204, Grade: HB7010-1


Order data

Order number	260353 HB7010-1
GTIN	4045197780522
Item class	21G

Description

DCMT 070204 HB7010-1 Grade: HB7010-1
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 500 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	150 - 500 m/min
Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.4 mm
Grade	HB7010-1
Chip breaker	SS
Cutting depth a_p	0.2 - 1.5 mm

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning