

Garant
DCMT 070204, Grade: HB7020


Order data

Order number	260353 HB7020
GTIN	4045197699428
Item class	21G

Description

DCMT 070204 HB7020 Grade: HB7020
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Main application	P
Cutting speed v_c main application	150 - 400 m/min
Feed f	0.05 - 0.2 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Chip breaker	SS

Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning