

**Garant**
**DCMT 070204, Grade: HB7035-1**


### Order data

Order number	260353 HB7035-1
GTIN	4045197874115
Item class	21G

### Description

DCMT 070204 HB7035-1 Grade: HB7035-1  
 Chip breaker: SS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Main application	P
Chip breaker	SS
Cutting speed $v_c$ main application	120 - 350 m/min
Grade	HB7035-1
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Cutting depth $a_p$	0.2 - 1.5 mm

Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning