

**Garant**
**DCMT 070204, Grade: HB7140-1**


### Order data

Order number	260353 HB7140-1
GTIN	4045197819093
Item class	21G

### Description

DCMT 070204 HB7140-1 Grade: HB7140-1  
 Chip breaker: VS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 260 m/min

### Technical description

Cutting depth $a_p$	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	70 - 260 m/min
Corner radius	0.4 mm
Chip breaker	VS
Feed $f$	0.1 - 0.3 mm/rev.
Main application	M

Grade	HB7140-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning