

Garant
DCMT 070204, Grade: HB7415


Order data

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| Order number | 260353 HB7415 |
| GTIN | 4045197672315 |
| Item class | 21G |

Description

DCMT 070204 HB7415 Grade: HB7415
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

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|--------------------------------------|---------------|
| Feed f | 0.1 mm/rev. |
| Chip breaker | TIS |
| Cutting conditions | continuous |
| Cutting speed v_c main application | 60 - 70 m/min |
| Cutting depth a_p | 0.2 - 1 mm |
| Main application | S |
| Corner radius | 0.4 mm |

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| Grade | HB7415 |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | DCMT 070204 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |