

Garant
DCMT 11T302, Grade: CU7010


Order data

Order number	260356 CU7010
GTIN	4045197668967
Item class	21G

Description

DCMT 11T302 CU7010 Grade: CU7010
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 90 - 210 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c secondary application	80 - 140 m/min
Chip breaker	SS
Main application	P
Cutting conditions	continuous
Secondary application	M
Cutting speed v_c main application	90 - 210 m/min

Corner radius	0.2 mm
Feed f	0.05 - 0.2 mm/rev.
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning