

Garant
DC.T 11T304, Grade: HB7020


Order data

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| Order number | 260359 HB7020 |
| GTIN | 4045197699442 |
| Item class | 21G |

Description

DC.T 11T304 HB7020 Grade: HB7020
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

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| Cutting conditions | slightly interrupted |
| Chip breaker | SS |
| Corner radius | 0.4 mm |
| Main application | P |
| Cutting depth a_p | 0.2 - 1.5 mm |
| Feed f | 0.05 - 0.2 mm/rev. |
| Cutting speed v_c main application | 150 - 400 m/min |

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|-------------------------------|------------------------------|
| Grade | HB7020 |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | DCMT 11T304 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |