

**DCGT 070201, Grade: PDL025****Order data**

Order number	260380 PDL025
GTIN	4960664757770
Item class	25E

**Description**

DCGT 070201 PDL025 Grade: PDL025  
Chip breaker: MFP-SK  
Tolerance: G  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.03 - 0.15 mm/rev.  
Cutting speed  $v_c$  main application: 100 - 300 m/min

**Technical description**

Corner radius	0.1 mm
Main application	N
Feed $f$	0.03 - 0.15 mm/rev.
Grade	PDL025
Cutting conditions	slightly interrupted
Chip breaker	MFP-SK
Cutting speed $v_c$ main application	100 - 300 m/min

Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 070201
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning