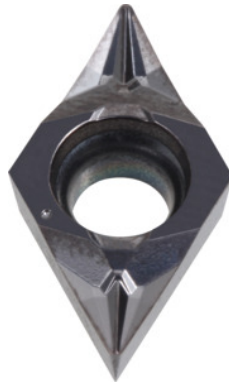



DCGT 070201, Grade: PR1225

Order data

| | |
|--------------|---------------|
| Order number | 260380 PR1225 |
| GTIN | 4960664713493 |
| Item class | 25E |

Description

DCGT 070201 PR1225 Grade: PR1225
 Chip breaker: MFP-SK
 Tolerance: G
 Cutting depth a_p : 0.05 - 2.5 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

| | |
|-------------------------------------------|----------------------|
| Cutting conditions | slightly interrupted |
| Secondary application | P |
| Feed f | 0.03 - 0.15 mm/rev. |
| Cutting speed v_c secondary application | 50 - 150 m/min |
| Main application | M |
| Cutting depth a_p | 0.05 - 2.5 mm |
| Corner radius | 0.1 mm |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 50 - 110 m/min |
| Chip breaker | MFP-SK |
| Grade | PR1225 |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | DCGT 070201 |
| Number of changes/inserts | 2 |
| Tolerance | G |
| Type of product | Indexable insert for turning |