


DC.T 070204, Grade: CA525

Order data

Order number	260382 CA525
GTIN	4960664680108
Item class	25E

Description

DC.T 070204 CA525 Grade: CA525

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	HQ
Cutting speed v_c main application	80 - 330 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 1.5 mm
Main application	P

Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning