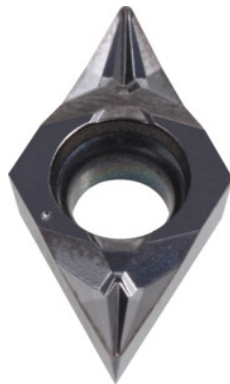



DC.T 070204, Grade: PR1225

Order data

Order number	260382 PR1225
GTIN	4960664713516
Item class	25E

Description

DC.T 070204 PR1225 Grade: PR1225
 Chip breaker: MFP-SK
 Tolerance: G
 Cutting depth a_p : 0.05 - 2.5 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Chip breaker	MFP-SK
Secondary application	P
Cutting conditions	slightly interrupted
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.4 mm

Cutting depth a_p	0.05 - 2.5 mm
Main application	M
Grade	PR1225
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 070204
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning