



DCMX 070204 Wiper, Grade: CA510



Order data

Order number	260383 CA510
GTIN	4960664753147
Item class	25E

Description

DCMX 070204 Wiper CA510 Grade: CA510

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 140 - 450 m/min

Technical description

Cutting depth a_p	0.5 - 1.5 mm
Main application	P
Grade	CA510
Chip breaker	WP
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	140 - 450 m/min

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMX 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning