



DCMX 070204 Wiper, Grade: CA515



Order data

Order number	260383 CA515
GTIN	4960664753246
Item class	25E

Description

DCMX 070204 Wiper CA515 Grade: CA515

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 100 - 390 m/min

Technical description

Main application	P
Feed f	0.05 - 0.25 mm/rev.
Grade	CA515
Cutting conditions	continuous
Cutting speed v_c main application	100 - 390 m/min
Cutting depth a_p	0.5 - 1.5 mm
Chip breaker	WP

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMX 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning