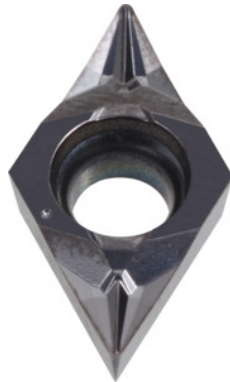




DCMX 070204 Wiper, Grade: PR1225



Order data

Order number	260383 PR1225
GTIN	4960664753642
Item class	25E

Description

DCMX 070204 Wiper PR1225 Grade: PR1225

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.05 - 2.5 mm

Feed f : 0.03 - 0.15 mm/rev.

Cutting speed v_c main application: 50 - 110 m/min

Technical description

Secondary application	P
Chip breaker	WP
Main application	M
Cutting conditions	slightly interrupted
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c secondary application	50 - 150 m/min
Cutting depth a_p	0.05 - 2.5 mm

Grade	PR1225
Cutting speed v_c main application	50 - 110 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMX 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning