


DC.T 11T302, Grade: CA6525

Order data

Order number	260385 CA6525
GTIN	4960664589241
Item class	25E

Description

DC.T 11T302 CA6525 Grade: CA6525
 Chip breaker: MQ
 Tolerance: M
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 140 m/min

Technical description

Cutting speed v_c main application	50 - 140 m/min
Corner radius	0.2 mm
Chip breaker	MQ
Cutting depth a_p	0.5 - 1.5 mm
Main application	M
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.25 mm/rev.

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning