


DC.T 11T302, Grade: PDL025

Order data

Order number	260385 PDL025
GTIN	4960664757893
Item class	25E

Description

DC.T 11T302 PDL025 Grade: PDL025
 Chip breaker: MFP-SK
 Tolerance: G
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 100 - 300 m/min

Technical description

Chip breaker	MFP-SK
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Main application	N
Feed f	0.03 - 0.15 mm/rev.
Cutting speed v_c main application	100 - 300 m/min
Grade	PDL025

Corner radius	0.2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 11T302
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning