


DCMT 11T308, Grade: CA525

Order data

Order number	260387 CA525
GTIN	4960664680207
Item class	25E

Description

DCMT 11T308 CA525 Grade: CA525

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Corner radius	0.8 mm
Main application	P
Cutting speed v_c main application	80 - 330 m/min
Chip breaker	HQ
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Cutting conditions	slightly interrupted

Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning