


DCMT 11T308, Grade: PV720

Order data

Order number	260387 PV720
GTIN	4960664724161
Item class	25E

Description

DCMT 11T308 PV720 Grade: PV720

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 60 - 270 m/min

Technical description

Grade	PV720
Cutting speed v_c main application	60 - 270 m/min
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Corner radius	0.8 mm
Main application	P
Chip breaker	HQ

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning