



DCMX 11T304 Wiper, Grade: CA525



Order data

Order number	260388 CA525
GTIN	4960664753352
Item class	25E

Description

DCMX 11T304 Wiper CA525 Grade: CA525

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Chip breaker	WP
Cutting conditions	slightly interrupted
Grade	CA525
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Cutting speed v_c main application	80 - 330 m/min
Cutting depth a_p	0.5 - 1.5 mm

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMX 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning