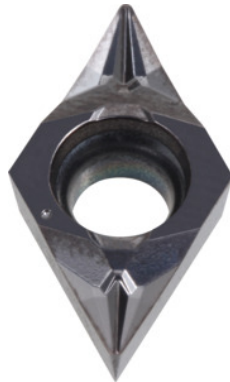




DCMX 11T304 Wiper, Grade: PR1225



Order data

Order number	260388 PR1225
GTIN	4960664753659
Item class	25E

Description

DCMX 11T304 Wiper PR1225 Grade: PR1225
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.05 - 2.5 mm
 Feed f : 0.03 - 0.15 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Feed f	0.03 - 0.15 mm/rev.
Main application	M
Cutting conditions	slightly interrupted
Secondary application	P
Grade	PR1225
Cutting speed v_c secondary application	50 - 150 m/min
Cutting depth a_p	0.05 - 2.5 mm

Chip breaker	WP
Cutting speed v_c main application	50 - 110 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMX 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning