

Garant
DC.T 070204, Grade: HB7020


Order data

Order number	260452 HB7020
GTIN	4045197699701
Item class	21G

Description

DC.T 070204 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
Corner radius	0.4 mm
Chip breaker	SM
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	120 - 350 m/min

Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning