

Garant
DC.T 070204, Grade: HB7035-1


Order data

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| Order number | 260452 HB7035-1 |
| GTIN | 4045197874122 |
| Item class | 21G |

Description

DC.T 070204 HB7035-1 Grade: HB7035-1
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 100 - 320 m/min

Technical description

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|---------------------|---------------------|
| Main application | P |
| Corner radius | 0.4 mm |
| Grade | HB7035-1 |
| Chip breaker | SM |
| Cutting conditions | heavily interrupted |
| Feed f | 0.1 - 0.3 mm/rev. |
| Cutting depth a_p | 0.5 - 2.5 mm |

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|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 100 - 320 m/min |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | DCMT 070204 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |