

Garant
DC.T 11T302, Grade: HB7020


Order data

Order number	260458 HB7020
GTIN	4045197699718
Item class	21G

Description

DC.T 11T302 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Chip breaker	SM
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 350 m/min
Main application	P

Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning