



DCMT 11T304, Grade: SP4019



Order data

Order number	260474 SP4019
GTIN	2050001939289
Item class	28D

Description

DCMT 11T304 SP4019 Grade: SP4019

Chip breaker: 73

Cutting depth a_p : 0.2 - 4.5 mm

Feed f : 0.1 - 0.45 mm/rev.

Cutting speed v_c main application: 30 - 440 m/min

Technical description

Corner radius	0.4 mm
Feed f	0.1 - 0.45 mm/rev.
Chip breaker	73
Cutting speed v_c main application	30 - 440 m/min
Main application	UNI
Cutting depth a_p	0.2 - 4.5 mm
Cutting conditions	continuous
Grade	SP4019

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Type of product	Indexable insert for turning