



DCMT 11T308, Grade: SP4019



Order data

Order number	260475 SP4019
GTIN	
Item class	28D

Description

DCMT 11T308 SP4019 Grade: SP4019
 Chip breaker: 73
 Cutting depth a_p : 0.2 - 4.5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 30 - 440 m/min

Technical description

Main application	UNI
Feed f	0.1 - 0.45 mm/rev.
Cutting speed v_c main application	30 - 440 m/min
Cutting conditions	continuous
Chip breaker	73
Corner radius	0.8 mm
Cutting depth a_p	0.2 - 4.5 mm
Grade	SP4019

Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Type of product	Indexable insert for turning