

**DC.T 070202, Grade: CA515****Order data**

Order number	260481 CA515
GTIN	4960664675913
Item class	25E

Description

DC.T 070202 CA515 Grade: CA515

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 110 - 390 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	110 - 390 m/min
Corner radius	0.2 mm
Cutting conditions	continuous
Chip breaker	GK
Cutting depth a_p	0.5 - 3 mm
Main application	P

Grade	CA515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning