

**DC.T 070204, Grade: CA525****Order data**

Order number	260483 CA525
GTIN	4960664680078
Item class	25E

Description

DC.T 070204 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Main application	P
Chip breaker	GK
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 330 m/min
Cutting depth a_p	0.5 - 3 mm
Feed f	0.1 - 0.3 mm/rev.

Grade	CA525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning