


DC.T 11T308, Grade: CA6525

Order data

Order number	260492 CA6525
GTIN	4960664492053
Item class	25E

Description

DC.T 11T308 CA6525 Grade: CA6525
 Chip breaker: GK
 Tolerance: M
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 140 m/min

Technical description

Cutting speed v_c main application	50 - 140 m/min
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 3 mm
Main application	M
Chip breaker	GK
Cutting conditions	slightly interrupted

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning