

**Garant****RC.X 1003, Grade: HB7140-1**

## Order data

Order number	260640 HB7140-1
GTIN	4045197819185
Item class	21G

## Description

RC.X 1003 HB7140-1 Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 230 m/min

## Technical description

Cutting depth $a_p$	0.5 - 2 mm
Cutting speed $v_c$ main application	60 - 230 m/min
Grade	HB7140-1
Main application	M
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	VM
Cutting conditions	slightly interrupted

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	RCMX 1003
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning