

**Garant****RC.X 1204, Grade: HB7020**

## Order data

Order number	260650 HB7020
GTIN	4045197801869
Item class	21G

## Description

RC.X 1204 HB7020 Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Chip breaker	SM
Cutting conditions	slightly interrupted
Grade	HB7020
Feed $f$	0.1 - 0.3 mm/rev.
Cutting depth $a_p$	0.5 - 2 mm
Main application	P
Cutting speed $v_c$ main application	120 - 350 m/min

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	RCMX 1204
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning