

Garant
Boring bar, steel, left-hand, Shank \varnothing / insert size: 25/12 mm

Order data

Order number	260725 25/12
GTIN	4045197945143
Item class	21T

Description

Boring bar, steel 25/12 mm Shank $\varnothing D_s$: 25 mm

ISO code toolholder: A25R SSKCR/L12

Setting angle κ : 75 degrees

suitable indexable insert: SC.. 1204..

Minimum pre-drill $\varnothing D_{min}$: 32 mm

Centre offset L_3 : 17 mm

Technical description

ISO code toolholder	A25R SSKCR/L12
Overall length L	200 mm
Minimum pre-drill $\varnothing D_{min}$	32 mm
Setting angle κ	75 degrees
suitable indexable insert	SC.. 1204..
Pack of insert screws	269028 25
Clamping height L_2	24 mm
Centre offset L_3	17 mm
Insert size	12 mm
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	3xD

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500