

**Garant****SCMT 09T304, Grade: HB7010-1**

## Order data

Order number	260742 HB7010-1
GTIN	4045197780614
Item class	21G

## Description

SCMT 09T304 HB7010-1 Corner radius: 0.4 mm  
Grade: HB7010-1  
Chip breaker: SS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.05 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 500 m/min

## Technical description

Main application	P
Chip breaker	SS
Corner radius	0.4 mm
Feed $f$	0.05 - 0.2 mm/rev.
Grade	HB7010-1
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1.5 mm

Cutting speed $v_c$ main application	150 - 500 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning