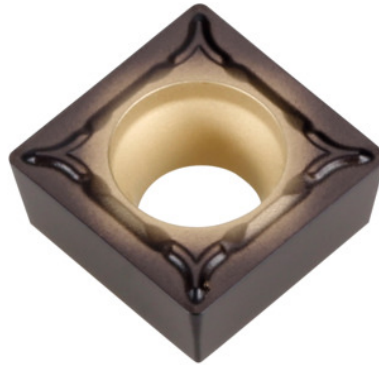


**Garant**
**SCMT 09T304, Grade: HB7035-1**


### Order data

Order number	260742 HB7035-1
GTIN	4045197874405
Item class	21G

### Description

SCMT 09T304 HB7035-1 Corner radius: 0.4 mm  
 Grade: HB7035-1  
 Chip breaker: SS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 350 m/min

### Technical description

Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.2 mm/rev.
Cutting speed $v_c$ main application	120 - 350 m/min
Cutting conditions	heavily interrupted
Chip breaker	SS
Corner radius	0.4 mm
Grade	HB7035-1

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Type of product	Indexable insert for turning