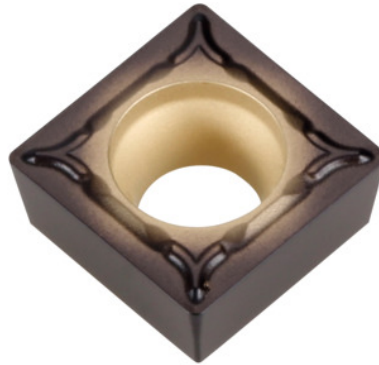


Garant
SCMT 09T308, Grade: HB7035-1


Order data

Order number	260744 HB7035-1
GTIN	4045197874429
Item class	21G

Description

SCMT 09T308 HB7035-1 Corner radius: 0.8 mm
 Grade: HB7035-1
 Chip breaker: SS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting speed v_c main application	120 - 350 m/min
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	SS
Corner radius	0.8 mm
Grade	HB7035-1
Cutting conditions	heavily interrupted
Main application	P

Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning