

Garant
SCMT 09T308, Grade: HB7120-1


Order data

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|--------------|-----------------|
| Order number | 260744 HB7120-1 |
| GTIN | 4045197818263 |
| Item class | 21G |

Description

SCMT 09T308 HB7120-1 Corner radius: 0.8 mm
 Grade: HB7120-1
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 90 - 290 m/min

Technical description

| | |
|---------------------|-------------------|
| Feed f | 0.1 - 0.3 mm/rev. |
| Corner radius | 0.8 mm |
| Chip breaker | VS |
| Grade | HB7120-1 |
| Main application | M |
| Cutting conditions | continuous |
| Cutting depth a_p | 0.2 - 1.5 mm |

| | |
|--------------------------------------|------------------------------|
| Cutting speed v_c main application | 90 - 290 m/min |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | SCMT 09T308 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |