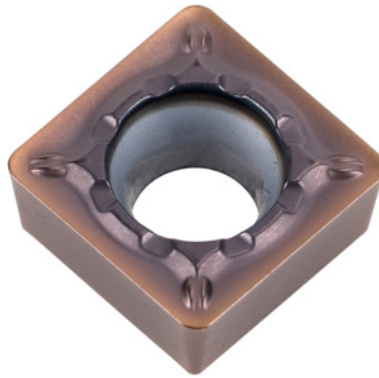


Garant
SCMT 09T308, Grade: HB7415


Order data

Order number	260744 HB7415
GTIN	4045197816955
Item class	21G

Description

SCMT 09T308 HB7415 Corner radius: 0.8 mm
 Grade: HB7415
 Chip breaker: TIS
 Cutting depth a_p : 0.5 - 1 mm
 Feed f : 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 70 m/min

Technical description

Chip breaker	TIS
Cutting conditions	continuous
Grade	HB7415
Cutting speed v_c main application	60 - 70 m/min
Cutting depth a_p	0.5 - 1 mm
Corner radius	0.8 mm
Main application	S

Feed f	0.1 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Type of product	Indexable insert for turning