

Garant
SCMT 120404, Grade: HB7010-1


Order data

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| Order number | 260748 HB7010-1 |
| GTIN | 4045197948465 |
| Item class | 21G |

Description

SCMT 120404 HB7010-1 Corner radius: 0.4 mm
 Grade: HB7010-1
 Chip breaker: SS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 500 m/min

Technical description

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|--------------------------------------|--------------------|
| Main application | P |
| Finishing/roughing assignment | Finishing |
| Cutting speed v_c main application | 150 - 500 m/min |
| Chip breaker | SS |
| Feed f | 0.05 - 0.2 mm/rev. |
| Tool material | Carbide |
| Corner radius | 0.4 mm |

| | |
|---------------------------|------------------------------|
| Grade | HB7010-1 |
| Cutting conditions | continuous |
| Cutting depth a_p | 0.2 - 1.5 mm |
| ISO code indexable insert | SCMT 120404 |
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for turning |