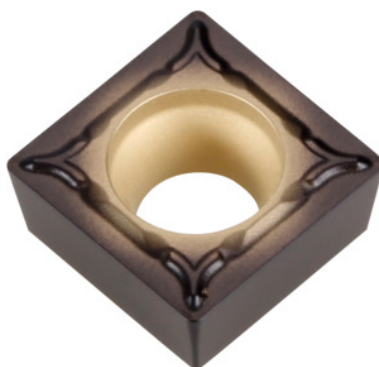


**Garant****SCMT 120404, Grade: HB7035-1**

## Order data

Order number	260748 HB7035-1
GTIN	4045197948489
Item class	21G

## Description

SCMT 120404 HB7035-1 Corner radius: 0.4 mm  
Grade: HB7035-1  
Chip breaker: SS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.05 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Chip breaker	SS
Finishing/roughing assignment	Finishing
Main application	P
Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	heavily interrupted
Feed $f$	0.05 - 0.2 mm/rev.

Cutting speed $v_c$ main application	120 - 350 m/min
Cutting depth $a_p$	0.2 - 1.5 mm
Grade	HB7035-1
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning