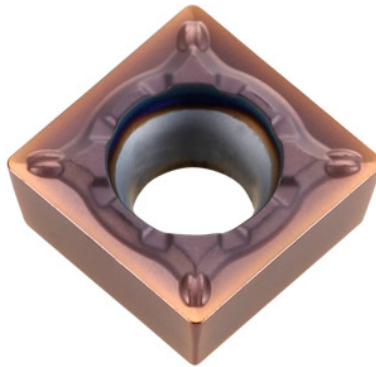


**Garant**
**SCMT 120404, Grade: HB7415**


## Order data

Order number	260748 HB7415
GTIN	4045197817013
Item class	21G

## Description

SCMT 120404 HB7415 Corner radius: 0.4 mm  
 Grade: HB7415  
 Chip breaker: TIS  
 Cutting depth  $a_p$ : 0.5 - 1 mm  
 Feed  $f$ : 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 70 m/min

## Technical description

Chip breaker	TIS
Cutting speed $v_c$ main application	60 - 70 m/min
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 1 mm
Feed $f$	0.1 mm/rev.
Grade	HB7415

Main application	S
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning