

Garant**SCGT 09T302, Grade: HB7310**

Order data

Order number	260761 HB7310
GTIN	4045197670267
Item class	21G

Description

SCGT 09T302 HB7310 Corner radius: 0.2 mm
Grade: HB7310
Chip breaker: AM
Tolerance: G
Cutting depth a_p : 0.1 - 4 mm
Feed f : 0.05 - 0.5 mm/rev.

Technical description

Cutting depth a_p	0.1 - 4 mm
Main application	N
Cutting conditions	continuous
Chip breaker	AM
Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.2 mm
Grade	HB7310

Cutting speed v_c main application	350 - 600 m/min
Finishing/roughing assignment	Roughing
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SCGT 09T302
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning